PUNCHES





Centre Punches

Part No.	Tip Dia. In.	Body in.	Length in.	Weight Ibs.
C33A	3/32	1/4	4	.07
C33	1/8	5/16	5	.09
C34	1/8	3/8	51/4	.15
C35	3/16	1/2	6	.28
C35A	3/16	1/2	7	.33

Taper Punches (Starter)

Part No.	Pin Dia. In.	Body in.	Length in.	Weight Ibs.
C21	1/16	5/16	53/8	.09
C22	3/32	5/16	5%16	.09
C23	1/8	3/8	53/4	.14
C23A	5/32	3/8	6	.16
C24	3/16	3/8	63/16	.17
C27	1/4	3/8	611/16	.20
C27A	5⁄16	1/2	7	.36



Long Taper Punches (Starter)

Part No.	Pin Dia. In.	Body in.	Length in.	Weight Ibs.
C25A	1/8	5/16	8	.15
C25	5/32	3/8	8	.22
C26	3/16	7/16	9	.33
C26A	7/32	1/2	9	.42
C50	1/4	1/2	91/2	.47
C51	5/16	1/2	91/2	.50
C52	3/8	1/2	91/2	.52

Think Safety - Punches that have "mushroomed" on striking end should be ground or filed to original shape to avoid chipping.



Prick Punch

Part No.	Tip Dia.	Body	Length	Weight
	In.	in.	in.	Ibs.
C32	1/8	3/8	5	.12

Specs: CGSB 39-GP-44a. ANSI/HTI B209.1-1991.

